



# 4



**Consolidating four detectors into a single unit cuts costs dramatically.**

**Cost reductions**  
Dramatically reduces costs.

**Advanced pump**  
Features high performance pump.

**Smart sensor**  
Equipped with smart self-diagnostic functions

**Connectivity**  
Ethernet (PoE) support

## Multi Gas Detector For Semiconductor Factories

### MODEL

# GD-84D-EX Series

[www.honeywell-indonesia.com](http://www.honeywell-indonesia.com)  
[www.marinemaju.com](http://www.marinemaju.com)



Marine Maju Mandiri Official Store

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## A Gas Detector with Stunning Innovations



### GD-84D-EX Series Features

Cost reductions

Dramatically reduces costs.

Advanced pump

Features high performance pump.

Smart sensor

Equipped with smart self-diagnostic functions

Connectivity

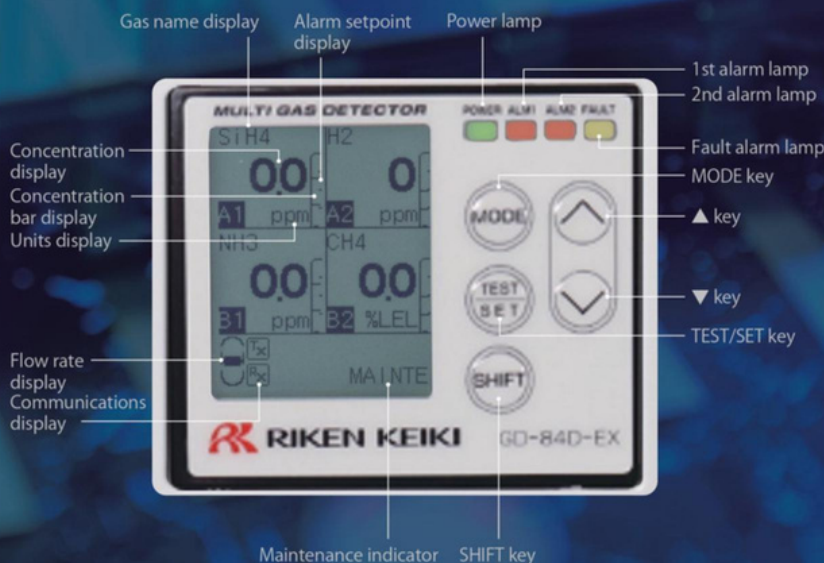
Ethernet (PoE) support

The GD-84D-EX Series is fitted with newly developed advanced next generation sensors with enhanced self-diagnostic functions. **By consolidating four gas detectors in a single unit we seek to achieve improved safety and security while reducing costs.**

Replacing four units with **one!**



**Full-dot LCD for legibility! Simultaneous four-component display**



**Designed for easy replacement**



Four holes (marked red on the figure) on the GD-70D wall mounting unit allow mounting.





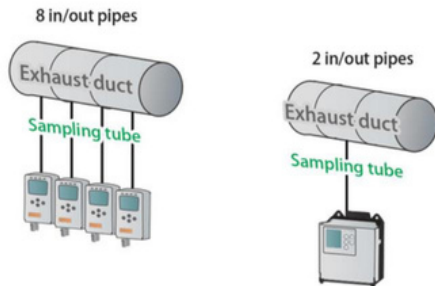
## Cost reductions

### Dramatic cost reductions compared to preceding models

#### ● Reduced pipe installation costs

In previous models, each individual gas detector required gas inlet and outlet pipes. The GD-84D-EX reduces pipework and corresponding installation costs by up to 75 %.

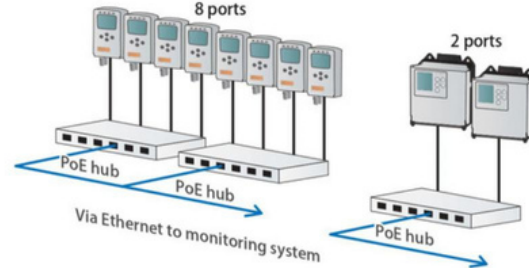
\* With all four sensors installed



#### ● Reduced wiring installation costs

Using the GD-84D-EX (PoE model) in conjunction with a PoE hub makes it possible to reduce both power and communication wiring installation costs and numbers of hub ports by up to 75 %.

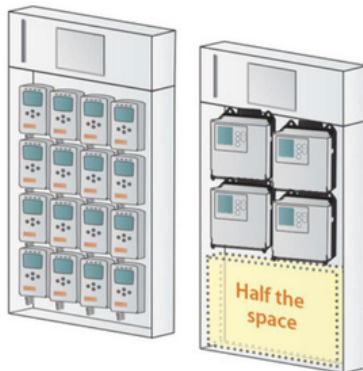
\* With all four sensors installed



#### ● Reduced installation space requirements

Combining the equivalent of four detectors cuts rack installation space requirements in half.

\* With all four sensors installed

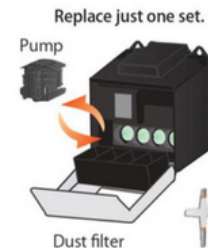
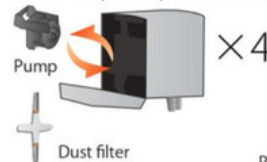


#### ● Reduced consumables costs

Reduces replacement requirements for consumables such as pumps and dust filters by 75 %.

Also reduces replacement costs by 75 %.

Requires replacement of four sets.



## Advanced pump

### Features high performance pump.



Previous model  
Model: RP-70

**New!**

Model: RP-80



#### Reduced vibration

Two diaphragms to cancel vibration

#### Surge prevention

Buffer provided inside chamber

#### Smaller environmental footprint

Eliminates adhesives and bolts (and nuts) for easier recycling.

#### Reduced noise

Revised valve configuration

#### Redundancy

Twin pump → Suction possible even with one failed pump





## Smart sensor

### Equipped with smart self-diagnostic functions

The next generation F Series high performance sensors feature significantly improved self-diagnostic functions. (See table at right.) In addition to sensor types for the 18 different major toxic gases, the lineup includes gas sensors for 67 distinct combustible gases. Despite being 1/10 the size of previous sensors, the new sensors offer equivalent or superior interference resistance.

#### Self-diagnostic functions

| Function   | Applicable principles | Details   |
|--|-----------------------|---|
| Service life expiration warning                            | All principles        | An alarm is issued after three years from the start of use. * May differ depending on sensor.               |
| Degradation diagnostic warning (sensor output abnormality) | NCF<br>SHF<br>SGF     | An alarm is issued when the value of the drift from the initial sensor output (in air) exceeds a threshold. |
| Degradation diagnostic warning (fluid shortage detection)  | ESF                   | An alarm is issued when the fluid resistance between electrodes exceeds a threshold.                        |
| Life assessment warning                                    | All principles        | An alarm is issued when the span reserve estimated based on the calibration history approaches zero.        |
| Vitality (span reserve)                                    | All principles        | The sensor reserve is displayed when a known concentration of gas is allowed to flow.                       |

#### Sensor lineup



Electrochemical type



Electrochemical type (For oxygen)



Hot-wire semiconductor type



Semiconductor type



New ceramic type

## Connectivity

### Ethernet (PoE) support

#### ●Ethernet

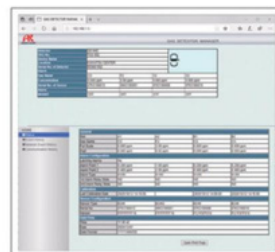
The PoE HUB allows power supply via LAN cable, significantly reducing installation costs. It also allows operators to view the operational status of the detector via a web browser.

#### [User mode]

Enables checking/review of basic information such as gas names and alarm setpoints, as well as alarm history and communication history.

#### [Administrator mode]

Apart from check basic data, you can also change settings for alarm setpoint values or the network, run calibrations, alarm tests and fault alarm tests, reset alarms, and set INHIBIT.



GD-84D-EX (Ethernet model)



Switching hub (PoE)



Ethernet cable

#### ●Analog 4 - 20 mA DC

Gas concentration data is output via a general instrumentation signal (4 - 20 mA DC). This allows greater flexibility in system configuration.

#### Pattern 1

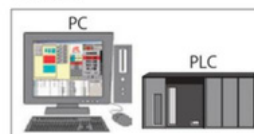


Indicator/  
alarm unit



Detector  
GD-84D-EX

#### Pattern 2



Monitoring  
system



Detector  
GD-84D-EX

#### Lineup overview

| Model           | Communication method        | Possible sensors                           | Power input          |
|-----------------|-----------------------------|--|----------------------|
| GD-84D-EX-ET-EC | Ethernet only               | EC only                                    | PoE only             |
| GD-84D-EX-ET    | Ethernet only               | Also compatible with sensors other than EC | PoE only             |
| GD-84D-EX-EA-EC | Combined Ethernet/4 - 20 mA | EC only                                    | Combined PoE/24 V DC |
| GD-84D-EX-EA    | Combined Ethernet/4 - 20 mA | Also compatible with sensors other than EC | Combined PoE/24 V DC |
| GD-84D-EX-EC    | 4 - 20 mA only              | EC only                                    | 24 V DC              |
| GD-84D-EX       | 4 - 20 mA only              | Also compatible with sensors other than EC | 24 V DC              |



## Lineup of main gases

[Detection principle: electrochemical type (ESF)]

| No. | Sensor model | Gas name             | Display name                   | Measurement range | Alarm setpoints | ACGIH Acceptable concentration |
|-----|--------------|----------------------|--------------------------------|-------------------|-----------------|--------------------------------|
| 1   | ESF-A24A     | Nitrogen dioxide     | NO <sub>2</sub>                | 0 - 15 ppm        | 5 ppm           | 0.2 ppm                        |
| 2   | ESF-A24E2    | Hydrogen chloride    | HCL                            | 0 - 6 ppm         | 2 ppm           | 2 ppm                          |
| 3   | ESF-B242     | Ammonia              | NH <sub>3</sub>                | 0 - 75 ppm        | 25 ppm          | 25 ppm                         |
| 4   | ESF-B24A     | Chlorine             | CL <sub>2</sub>                | 0 - 0.3 ppm       | 0.1 ppm         | 0.1 ppm                        |
| 5   | ESF-X24P2    | Oxygen               | O <sub>2</sub>                 | 0 - 25 %          | 18 %            | —                              |
| 6   | ESF-A24D     | Phosphine            | PH <sub>3</sub>                | 0 - 1 ppm         | 0.3 ppm         | 0.05 ppm                       |
| 7   | ESF-A24D     | Silane               | SiH <sub>4</sub>               | 0 - 15 ppm        | 5 ppm           | 5 ppm                          |
| 8   | ESF-A24D     | Disilane             | Si <sub>2</sub> H <sub>6</sub> | 0 - 15 ppm        | 5 ppm           | —                              |
| 9   | ESF-A24D     | Sulfur dioxide       | SO <sub>2</sub>                | 0 - 6 ppm         | 2 ppm           | 0.25 ppm                       |
| 10  | ESF-A24D2    | Nitrogen monoxide    | NO                             | 0 - 100 ppm       | 25 ppm          | 25 ppm                         |
| 11  | ESF-A24E2    | Hydrogen bromide     | HBr                            | 0 - 6 ppm         | 2 ppm           | 2 ppm                          |
| 12  | ESF-B241     | Diethylamine         | DEA                            | 0 - 15 ppm        | 5 ppm           | 5 ppm                          |
| 13  | ESF-B241     | Dimethylamine        | DMA                            | 0 - 15 ppm        | 5 ppm           | 5 ppm                          |
| 14  | ESF-B241     | Ethylmethylamine     | EMA                            | 0 - 15 ppm        | 5 ppm           | 5 ppm                          |
| 15  | ESF-B248     | Fluorine             | F <sub>2</sub>                 | 0 - 3 ppm         | 1 ppm           | 0.1 ppm                        |
| 16  | ESF-B248     | Hydrogen fluoride    | HF                             | 0 - 1.5 ppm       | 0.5 ppm         | 0.5 ppm                        |
| 17  | ESF-B249     | Ozone                | O <sub>3</sub>                 | 0 - 0.6 ppm       | 0.2 ppm (<2 h)  | —                              |
| 18  | ESF-B24A     | Chlorine trifluoride | CLF <sub>3</sub>               | 0 - 0.3 ppm       | 0.1 ppm         | 0.1 ppm                        |

[Detection principle: hot-wire semiconductor type (SHF)]

| No. | Sensor model | Gas name  | Display name   | Measurement range | Alarm setpoints      | ACGIH Acceptable concentration |
|-----|--------------|---|----------------|-------------------|----------------------|--------------------------------|
| 1   | SHF-8601     | Fluoromethane (CH <sub>3</sub> F)                 | R-41           | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | —                              |
| 2   | SHF-8601     | Difluoromethane (CH <sub>2</sub> F <sub>2</sub> ) | R-32           | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | —                              |
| 3   | SHF-8601     | Isopropyl alcohol                                 | IPA            | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | 200 ppm                        |
| 4   | SHF-8603     | Deuterium   | D <sub>2</sub> | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | —                              |
| 5   | SHF-8603     | Hydrogen  | H <sub>2</sub> | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | —                              |

[Detection principle: semiconductor type (SGF)]

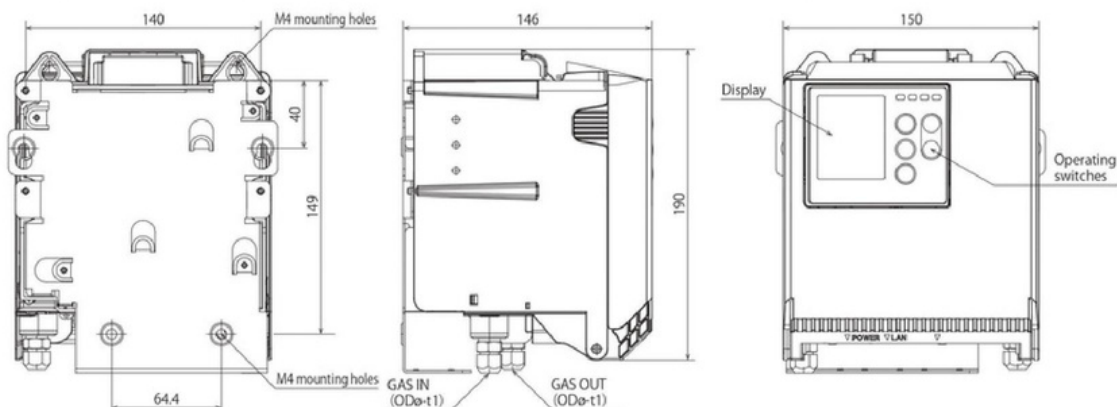
| No. | Sensor model | Gas name         | Display name    | Measurement range | Alarm setpoints      | ACGIH Acceptable concentration |
|-----|--------------|------------------|-----------------|-------------------|----------------------|--------------------------------|
| 1   | SGF-8581     | Methane          | CH <sub>4</sub> | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | —                              |
| 2   | SGF-8562     | Carbonyl sulfide | COS             | 0 - 2,000 ppm     | 500 ppm<br>1,000 ppm | 5 ppm                          |

[Detection principle: new ceramic type (NCF)]

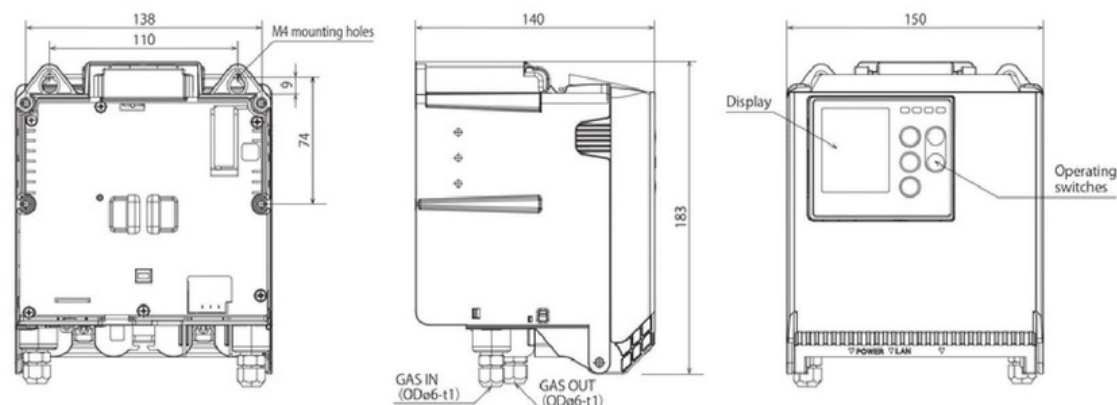
| No. | Sensor model | Gas name          | Display name    | Measurement range | Alarm setpoints    | LEL      |
|-----|--------------|-------------------|-----------------|-------------------|--------------------|----------|
| 1   | NCF-6318     | Methane           | CH <sub>4</sub> | 0 - 100 %LEL      | 25 %LEL<br>50 %LEL | 5.0 vol% |
| 2   | NCF-6320     | Hydrogen          | H <sub>2</sub>  | 0 - 100 %LEL      | 25 %LEL<br>50 %LEL | 4.0 vol% |
| 3   | NCF-6319     | Isopropyl alcohol | IPA             | 0 - 100 %LEL      | 25 %LEL<br>50 %LEL | 2.0 vol% |

\* Certain restrictions apply regarding sensor combinations. For more information, contact RIKEN KEIKI.  
\* Refer to "TLVs and Bels 2020" for concentrations accepted by the ACGIH (American Conference of Government Industrial Hygienists).  
\* For more information on other gases, contact RIKEN KEIKI.

[Combined Ethernet and 4 - 20 mA: GD-84D-EX/GD-84D-EX-EC/GD-84D-EX-EA/GD-84D-EX-EA-EC]



[Ethernet only: GD-84D-EX-ET/GD-84D-EX-ET-EC]







## Model GD-84D-EX Specifications

| Model                                     | GD-84D-EX   | GD-84D-EX-EC   | GD-84D-EX-EA   | GD-84D-EX-EA-EC   | GD-84D-EX-ET  | GD-84D-EX-ET-EC   |
|---|---|--|--|---|---|---|
| Detection principle                       | Electrochemical type<br>Semiconductor type<br>New ceramic type<br>Hot-wire semiconductor type   | Electrochemical type   | Electrochemical type<br>Semiconductor type<br>New ceramic type<br>Hot-wire semiconductor type  | Electrochemical type  | Electrochemical type<br>Semiconductor type<br>New ceramic type<br>Hot-wire semiconductor type | Electrochemical type  |
| Detection target gas                      | Toxic gases, combustible gases  | Toxic gases  | Toxic gases, combustible gases   | Toxic gases   | Toxic gases, combustible gases  | Toxic gases   |
| Display                                   | Full-dot display (gas name/flow rate/mode/communication status/gas concentration/bar meter)   |  |  |   |   |   |
| Detection method                          | Pump suction type   |  |  |   |   |   |
| Suction flow rate                         | Total flow rate: approx. 0.6 L/min  |  |  |   |   |   |
| Power supply indication                   | POWER lamp lit (green)  |  |  |   |   |   |
| Alarm accuracy (for identical conditions) | Within ± 30 % of alarm setpoint   |  |  |   |   |   |
| Alarm delay (for identical conditions)    | * When providing gas within 60 seconds at 1.6 times the alarm setpoint (not including piping delay and communication delay)                             |  |  |   |   |   |
| Gas alarm type                            | Two-stage alarm (H-HH, L-H, or L-LL)  |  |  |   |   |   |
| Gas alarm indication                      | 1st: ALM1 lamp lit (red), 2nd: ALM2 lamp lit (red)  |  |  |   |   |   |
| Gas alarm pattern                         | Auto-reset or self-latching   |  |  |   |   |   |
| Gas alarm contact                         | No-voltage contact 1a or 1b, always de-energized (energized in alarm state) or always energized (de-energized in alarm state)                           |  |  |   | —   |   |
| Fault alarm/self-diagnosis                | System, sensor, flow, communications, fan disconnection, or temperature increase anomaly; sensor life assessment  |  |  |   |   |   |
| Fault alarm indication                    | FAULT lamp lit (yellow)/detail display  |  |  |   |   |   |
| Fault alarm pattern                       | Auto-reset or self-latching   |  |  |   |   |   |
| Fault alarm contacts                      | Overall fault contacts: No-voltage contact 1a or 1b, always de-energized (energized in alarm state) or always energized (de-energized in alarm state)   |  |  |   | —   |   |
| Contact capacity                          | 24 V DC / 0.5 A (resistance load)   |  |  |   | —   |   |
| Contact cable                             | CVV or equivalent cable (1.25 mm², up to 18 cores)  |  |  |   | —   |   |
| External output                           | Analog transmission: 2-wire analog transmission (4 - 20 mA DC, non-insulated, resistance load 300 Ω or less, including cable resistance)                |  | Digital transmission: Ethernet (10BASE-T/100BASE-TX)<br>Analog transmission: 2-wire analog transmission (4 - 20 mA DC, non-insulated, resistance load 300 Ω or less, including cable resistance) |   | Digital transmission: Ethernet (10BASE-T/100BASE-TX)  |   |
| External output cable                     | Analog transmission: CVVS or equivalent shielded cable (1.25 mm², maximum eight cores)  |  | Digital transmission: Cat5e or better Ethernet cable<br>Analog transmission: CVVS or equivalent shielded cable (1.25 mm², maximum eight cores)   |   | Digital transmission: Cat5e or better Ethernet cable  |   |
| Functions                                 | White backlight, alarm delay, suppression, zero follower, sensitivity correction, flow control, calibration history, alarm trend history, event history |  |  |   |   |   |
| Power cable                               | CW or equivalent cable (1.25 mm²) 2-core  |  | CW or equivalent cable (1.25 mm²) 2-core (Shared with digital transmission cable when PoE connection is used)  |   | Shared with digital transmission cable  |   |
| Power source                              | 24 V ± 10 % DC  |  | 24 V ± 10 % DC or PoE+ connection  |   | PoE+ connection   |   |
| Power consumption                         | When 24 V DC is connected: approx. 8 W (maximum approx. 14 W)   | When 24 V DC is connected: approx. 2.5 W (maximum approx. 7 W) | When 24 V DC is connected: approx. 9 W (maximum approx. 15 W)<br>When PoE+ is connected: approx. 11 W (maximum approx. 16 W)   | When 24 V DC is connected: approx. 3 W (maximum approx. 8 W)<br>When PoE+ is connected: approx. 4.5 W (maximum approx. 9.5 W) | When PoE+ is connected: approx. 9 W (maximum approx. 11 W)                                    | When PoE+ is connected: approx. 3.5 W (maximum approx. 4.5 W) |
| Pipe connection openings                  | Rc1/4 (OD ø6-1t half union for Teflon pipe (PP) supplied)   |  |  |   |   |   |
| Initialization                            | Approx. 25 seconds  |  |  |   |   |   |
| Operating temperature range               | -10 to +40 °C (no sudden fluctuations)  |  |  |   |   |   |
| Operating humidity range                  | 20 - 90 %RH (No condensation; may depend on the sensors installed.)   |  |  |   |   |   |
| Construction                              | Wall mounting type  |  |  |   |   |   |
| External dimensions                       | Approx. 150 mm (W) × 190 mm (H) × 146 mm (D) (excluding projections)  |  |  |   | Approx. 150 mm (W) × 183 mm (H) × 140 mm (D) (excluding projections)                          |   |
| Weight                                    | Approximately 1.9 kg  |  |  |   | Approximately 1.4 kg  |   |
| Exterior color                            | Main unit: Black/Front door: White  |  |  |   |   |   |